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USACE / NAVFAC / AFCESA UFGS-09963N (September 1999)  
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Preparing Activity: NAVFAC Replacing without revision  
NFGS of same number and date

UNIFIED FACILITIES GUIDE SPECIFICATIONS

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SECTION 09963N

HIGH-BUILD GLAZE COATINGS  
09/99

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NOTE: This guide specification covers epoxy-polyamide, polyurethane, and epoxy polyester high performance, architectural wall coating systems for interior and exterior surfaces. Except for moisture-curing polyurethane, they are two-component systems and contain fillers that help provide the high-build. They are intended for application to concrete, masonry, plaster or wallboard, and also may be used on wood, metal, or fiberglass. The coatings are available in gloss or semigloss and are sometimes called tile-like coatings or liquid glaze coatings. Some of the coatings are high in Volatile Organic Compounds (VOC). The specifier must ensure that selected products do not exceed allowable VOC requirements.

Comments and suggestion on this specification are welcome and should be directed to the technical proponent of the specification. A listing of the technical proponents, including their organization designation and telephone number, is on the Internet.

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

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NOTE: On the drawings, show:

1. Locations for wall coating systems.
2. Finish schedule.

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1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 84 (1998) Surface Burning Characteristics of Building Materials

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS TT-C-542 (Rev. F) Coating, Polyurethane, Oil-Free, Moisture Curing

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 5 (1994) White Metal Blast Cleaning

SSPC SP 6 (1994) Commercial Blast Cleaning

SSPC SP 10 (1994) Near-White Blast Cleaning

1.2 SUBMITTALS

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NOTE: Where a "G" in submittal tags follows a submittal item, it indicates Government approval for that item. Add "G" in submittal tags following any added or existing submittal items deemed sufficiently critical, complex, or aesthetically significantly to merit approval by the Government. Submittal items not designated with a "G" will be approved by the QC organization.  
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Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-03 Product Data

High-build glaze coatings

Submit three copies of coating manufacturer's printed product data.

SD-04 Samples

High-build glaze coatings; G

Submit color chips of standard colors.

Coating system; G

Submit rigid panels on which the complete coating system is applied. Submit panels of the same materials as the surfaces to which the coating system is to be applied.

SD-06 Test Reports

Filler material

Primers

Top coating

SD-07 Certificates

Qualifications of installer

SD-08 Manufacturer's Instructions

Wall coating system

Submit instructions covering application of the wall coating system, including surface preparation, detailed application procedures, number and types of coats required, maximum and minimum application temperatures, and induction, pot life, and intercoat cure times. Material Safety Data Sheets (MSDS) shall address all components of the paint coating system, including solvents, primers, and other hazardous materials.

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Acceptance at Site

Deliver materials to the project site in original, factory-sealed containers or packages labeled with identification of contents, manufacturer's name and address, manufacturer's tradename or trademark, date of manufacture, specification number, batch number, color, instructions for use, and recommendations for protective measures against toxicity.

1.3.2 Storage and Protection

Protect and store materials under cover in dry, well-ventilated areas. Keep in original tightly sealed containers or packages, and in such sequence that oldest stocks are used first. Store at temperatures between 4 and 49 degrees C 40 and 120 degrees F. Do not use material that is more than one year old from the date of manufacturing.

1.4 ENVIRONMENTAL REQUIREMENTS

1.4.1 Protection During Cleaning

Personnel engaged in solvent-cleaning of galvanized metal and aluminum, or cleaning concrete, masonry, or portland cement plaster with 5 to 10 percent solution of hydrochloric acid, shall wear the appropriate personal

protective equipment to prevent skin and eye contact and fumes inhalation. Ventilate all work areas properly.

#### 1.4.2 Personnel Protection During Coating Applications

Personnel painting with high-build glaze coating systems shall wear the appropriate personal protective equipment to prevent skin or eye contact or inhalation. Ensure employees use and maintain solvent-resistant, personal protective equipment for the whole body. Emergency eye wash and water supplies shall be available near the work area for emergency flushing of the eyes and body. Coating applications shall be performed only in areas with good ventilation. Smoking will not be permitted in the area where coating is being applied. Wall and room temperature at the time of coating application and curing shall be in accordance with the manufacturer's instructions.

#### 1.4.3 Protection During Application of Polyurethane Paints

Mix and apply polyurethane paints only in specifically designated areas with local exhaust ventilation and other environmental control measures as recommended on the basis of an on-site industrial hygiene survey. Supply and use air respirators in closed areas where adequate ventilation cannot be obtained.

#### 1.5 QUALIFICATIONS OF INSTALLER

Installation shall be by an applicator approved by the manufacturer of the surfacing materials. Furnish a written statement from the manufacturer indicating that the installer is acceptable.

### PART 2 PRODUCTS

#### 2.1 WALL COATING SYSTEM

##### 2.1.1 Filler Material

As recommended by the coating system manufacturer.

##### 2.1.2 Primers

As recommended by the coating system manufacturer.

##### 2.1.3 Top Coating

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**NOTE: Select wall coatings compatible with the surfaces they are to cover and in accordance with:**

- 1. High Performance Architectural Coatings (HIPAC).**  
They are tough, durable, organic systems applied to a continuous (seamless) high-build film and cure to a hard glaze finish. They are resistant to continuous heat and humidity, abrasion, staining, chemicals, and biological growth. They are used in

areas where high humidity, wear, or unusual chemical resistance requirements, particularly to soiling, are required, and where strong detergents are used to maintain sanitary conditions. Stall showers, public halls and stairways, lavatories, locker areas, animal pens, and biological laboratories are typical areas where these coatings are recommended. Other areas of use are in food processing, dairies, restaurants, schools, and air terminals. HIPAC systems should be used only as complete systems, and as recommended by the manufacturer. Minimum dry film thickness is 0.075 mm 3 mils for each of two coats. Furnished in Gloss, and Semigloss.

These coatings are for interior use and are formulated with any one of the following resins: Epoxy-polyamide, epoxy polyester, or aliphatic or aromatic polyurethane resins:

- a. Epoxy-polyamide - chemical- and corrosion-resistant, adhesive, alkali-resistant, water-tolerant.
- b. Epoxy-polyester - chemical-resistant, abrasion-and impact-resistant, fire-resistant, low odor.
- c. Aliphatic or aromatic polyurethane - flexible, abrasion- and impact-resistant.

2. Two component, epoxy-polyamide for interior use. For metal, wood, concrete, masonry surfaces, and painted surfaces where high gloss or glaze type finish, extreme workability and resistance to abrasion and stains is desired. Particularly useful for hallways, kitchens, bathrooms, laundries and hospitals where maintenance of sanitary conditions is important. Minimum dry film thickness is 0.075 mm 3 mils for each of two coats. Maximum volatile organic compounds (VOC) to be 340 grams/liter.

3. FS TT-C-542. Single component, moisture-curing urethane. For floors, walls, machinery, equipment and other surfaces where good abrasion resistance, color retention, gloss retention, graffiti resistance and good resistance to acids, alkalis, solvents, strong cleaners and sanitizers, fuel and chemicals are necessary. Can also be used on concrete floors, brick and masonry surfaces (properly conditioned), metals (properly primed), and wood (properly prepared and sealed.) Minimum dry film thickness is 0.075 mm 3 mils for each of 3 coats. The coatings come in two types and each type in two classes. Type I, Aliphatic, is recommended

for exterior use and Type II, Aromatic, for interior use. Type I, however, is not applicable to oily or resinous exterior wood surfaces.

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- a. High Performance Architectural Coating, [Epoxy-Polyamide][Epoxy-Polyester][Polyurethane][, Gloss][, Semigloss]
- b. Two component, epoxy-polyamide for interior use.
- c. FS TT-C-542, Single Component, Moisture-curing Urethane,[Type I: [Class A clear] [Class B pigmented]] [Type II: [Class A clear] [Class B pigmented]]

#### 2.1.4 High-Build Glaze Coatings Systems Requirements

Provide a complete coating system from a single manufacturer. The system shall have a flame spread index of not more than 25 and a smoke developed index of not more than [50] [\_\_\_\_], when tested in accordance with ASTM E 84.

#### 2.2 COLORS

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**NOTE:** Indicate colors on the finish schedule. When colors are identified by a manufacturer's name and designation, include the optional sentence in brackets. If the "architectural finishes display board" is used, it must be on display in the office of the Contracting Officer. The architectural display board should be used only to supplement the information contained on the drawings.

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Top coating colors shall be [as indicated] [and] [as shown on the architectural finishes display board]. [Colors indicated by reference to manufacturer's name and designations are for color identification only and are not intended to limit selection of other manufacturer's products with similar colors.]

#### 2.3 SOURCE QUALITY CONTROL

##### 2.3.1 Top Coat Testing

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**NOTE:** Choose one of the following options.

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[High Performance Architectural Coating: Abrasion resistance with 100 mg maximum loss, scrubability, resistance to heat and humidity, and impact resistance tests.]

[Epoxy-polyamide: abrasion resistance and steam resistance tests.]

[FS TT-C-542 abrasion resistance and resistance to water tests [and, for Type I, Class A and Class B, resistance to accelerated weathering test, for loss of gloss, and chalking (Class B), with continuous exposure to light and intermittent exposure to water spray].]

PART 3 EXECUTION

3.1 Examination

3.1.1 Verification of Surface Conditions

Before commencing work, inspect surfaces to receive coatings and report to the Contracting Officer, in writing, of unsatisfactory surfaces. Inspection shall include examining the nature and condition of surfaces before, during, and after painting application, and reporting the same on a systematic basis. Inspection shall include ensuring that manufacturer's recommended procedures are followed during each stage of surface preparation and paint application.

3.2 PREPARATION

3.2.1 Protection

Remove, mask, or otherwise protect hardware, fixtures, accessories, and parts in contact with coated surfaces, and other parts that are factory-finished such as motors, sensing devices, thermostats. Protect adjacent surfaces to confine coatings to designated areas. Correct defects caused by installed equipment prior to finishing. Reinstall removed work after completion of each area.

3.2.2 Moisture

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**NOTE: Select moisture percentage allowable in accordance with substrate materials: 15 percent maximum for concrete, masonry, and portland cement plaster surfaces and 8 percent maximum for gypsum plaster surfaces.**  
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Surfaces shall be dry to receive finishes. Measure moisture content of substrate with probe-type moisture meter implanted into backing. Moisture content shall not exceed [8] [15] percent.

[3.2.3 Restoration

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**NOTE: Include this paragraph only for work on repair projects where painting of existing substrate surfaces is included.**  
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Prior to application of coatings, touch up and restore all substrates where

damaged or defaced.

]3.2.4 Surface Preparation

Prepare surfaces in accordance with the coating manufacturer's printed instructions. Remove contaminants including splinters, mortars, rust and other products of corrosion, disintegrated coatings, and other substances that could interfere with adhesion of the coating system to the substrate.

3.2.5 Additional Preparation for Specific Materials

3.2.5.1 Sealants and Calkings

Remove loose, cracked, or otherwise defective sealant materials and replace with new sealant as specified in Section 07920N, "Joint Sealants." Sealant materials shall be compatible with wall coating system materials.

3.2.5.2 Foreign Substances

Remove foreign substances by water washing, steam cleaning, cleaning compounds or detergents, or other procedures.

[3.2.5.3 Previously Painted or Coated Surfaces

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**NOTE: The 25 percent area is visual only. Lesser area percentage may be removed fully at the recommendation of the user. Delete this paragraph if project does not include painting of existing surfaces.**  
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Remove loose or scaling materials prior to application of wall coating. Repair, smooth, sand, spackle, or otherwise treat to render imperceptible in the finished work defects such as scratches, nicks, cracks, gouges, spalls, alligatoring, and irregularities due to partial peeling of previous paint coatings. Where impractical to satisfactorily eliminate defects by other means, remove existing coatings from the entire surface, repair surface as necessary, prime, and repaint. Completely remove coating in areas where more than 25 percent of the existing substrate material has failed.

]3.2.5.4 Ferrous Metals

Prepare ferrous metals in accordance with SSPC SP 5, SSPC SP 6, or SSPC SP 10, as recommended by the manufacturer.

3.2.5.5 Galvanized Metal

Clean and dry, using solvent, galvanized metal surfaces of detrimental foreign matter such as oil, grease, and other contaminants. Prior to coating application, pretreat the surface material in accordance with manufacturer's printed instructions for pretreatment compound mixing and application.

3.2.5.6 Aluminum

Using solvent, clean surfaces of oils, grease, and other lubricants. Remove dirt, water-soluble chemicals, and similar surface contaminants by washing with water, or water and detergent. When detergents are used, rinse with clear water. Pretreat these surfaces prior to coating application in accordance with manufacturer's printed instructions.

3.2.5.7 Concrete, Masonry, and Portland Cement Plaster

Cure new concrete and masonry surfaces a minimum of 30 days prior to painting. Repair concrete surfaces before coating. Clean surfaces to be coated, removing dirt, fungus, grease, oil, asphalt, tar, and other foreign substances. Remove efflorescence, chalk, and similar substances from concrete, masonry, portland cement, and plaster surfaces in the following manner:

- a. Wash with a 5 to 10 percent aqueous solution of hydrochloric acid and rinse the surface with clean water and allow to dry.
- b. Free surfaces from mortar deposits and form release agents.
- c. Remove laitance from surfaces by etching with hydrochloric acid solution.
- d. Rinse the surface again with clean water and allow to dry.
- e. Sand cracked surfaces smooth and fill with filler compatible with the substrate and coating materials.
- f. Apply filler until surfaces are completely filled (pin-hole free) and smooth.
- g. Sand lightly and wipe clean.
- [h. Apply the filler in [one][two] coat[s], to a [wet] [dry] film thickness of [\_\_\_\_\_] millimeters mils [for each coat], measured with a Tooke gage or similar thickness measuring gage.].

3.2.5.8 Gypsum Plaster

Thoroughly dry and clean gypsum plaster before application of coatings. Remove lime deposits by sanding lightly. Sand cracked surfaces smooth; and fill with joint treatment compound compatible with plaster and coating materials. Sand lightly and wipe clean. Surfaces of plaster shall age a minimum of 30 calendar days and pass the following test: Using an electric moisture meter, when more than 8 percent moisture is indicated, surfaces are not sufficiently cured to be coated.

3.2.5.9 Woodwork

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**NOTE: Select corresponding option or options**

applicable to the project. Delete this paragraph if project does not include woodwork areas.

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Provide a surface which is dry, smooth, and free from raised grain or other imperfections. Fill nail holes, cracks, joints, crevices, and other blemishes with materials compatible with the coating materials, and sand smooth and flush with adjacent wood surfaces before application of coatings. Sand in the direction of the grain. Back-prime wood in contact with or built into concrete, masonry, or plaster as specified in Section 09900, "Paints and Coatings." Prime end cuts and edges. [Seal with a mixture of equal parts of shellac and alcohol or knot sealer.] [Treat as specified for defects such as knots, resins, gum, or extractives].

3.2.5.10 Gypsum Wallboard

Reinforce and conceal joints of gypsum wallboard panels as specified in Section 09250, "Gypsum Board." Apply a skim coat of gypsum plaster over the gypsum wallboard. Sand smooth, fill with joint treatment compound, sand lightly, and wipe clean surfaces prior to application of glaze coating.

3.3 COATING APPLICATION

Apply coating system over specified filler where applicable.

3.3.1 Apply Coating

After preparing surface, apply coating system directly to metal, gypsum wallboard, gypsum plaster, and previously painted surfaces in accordance with the manufacturer's instructions. Provide alkali-resistant primers for concrete, masonry, and portland cement plaster surfaces.

3.3.2 Thickness Test

Measure dry film thickness of coating system, excluding filler coat, with a Tooke gage or similar thickness measuring gage. Any paint damaged during thickness measurement shall be repaired to match the original.

3.3.3 Interior Application

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**NOTE: Specify the dry film thickness of the coating required over the filler, in accordance with the type of substrate for specified coating.**

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Apply wall coating system in accordance with manufacturer's specifications with a spreading rate to produce a dry film thickness of [\_\_\_\_\_] mm mils for each of [two] [three] coats applied. Protect coated surfaces after application and during the curing periods.

3.3.4 Exterior Application

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NOTE: Specify the dry film thickness of the coating required over the filler, in accordance with the type of substrate for specified coating.

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Mix and apply wall coating system in accordance with manufacturer's specifications with a spreading rate to produce a dry film thickness of [\_\_\_\_\_] mm mils for each of [two][three] coats applied. Protect coated surfaces during curing periods.

-- End of Section --